



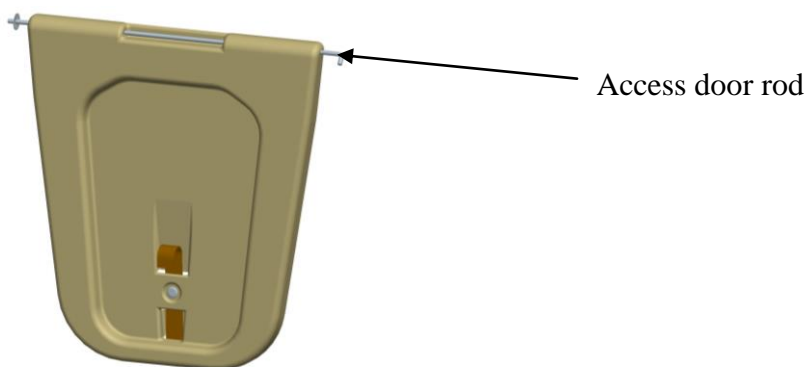
## Calf-Tel 24|74 Side Feed Door Assembly Instructions

### Calf-Tel Side Feed Door Assembly Bill of Material:

Item	Hampel Item Number	Description	Qty
1	CTFD	Feed Door, Calf-Tel II	1
2	CT-9500	Pail Holder Hardware Kit	1
3	CH-4510	Rod, Access Door	1

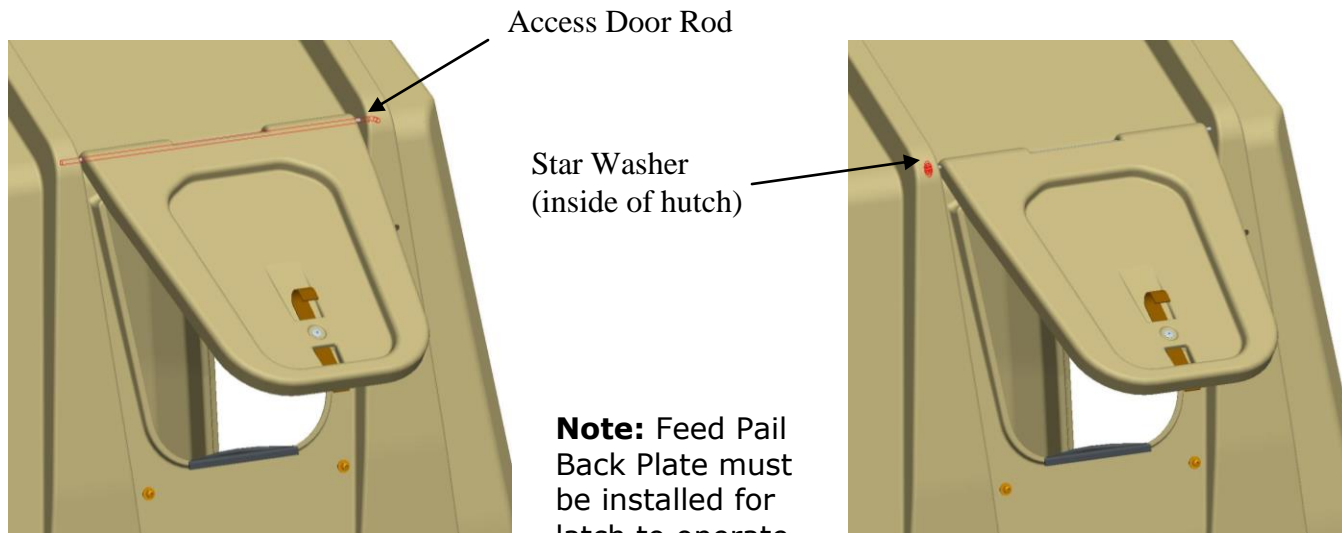
### Step 1: Assemble Door Rod:

A. Slide access door rod through holes on top of feed door as shown below.



### Step 2: Assemble Side Feed Door to 24|74

- A. Insert bent end of rod into predrilled hole on the 24|74.
- B. Slide door assembly over to insert straight end of rod into opposite hole on the 24|74.
  - 1. Slightly flexing the access door rod and feed door will allow for easier assembly
- C. From inside hutch, place star washer (pushnut) over straight end of access door rod.



**Note:** Feed Pail Back Plate must be installed for latch to operate.